

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: INITIAL PROTOTYPE TEMPLATE		
Job Number	: 00065A					
Estimate Number	: 10068					
P.O. Number	:		Part Number	: INITIAL PROTOTYPE		
This Issue	: 8/22/2006	S.O. No. :	Drawing Number	:		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: 7/12/2006	Type	R&D MACHINED PARTS	Drawing Revision	:	
Previous Run	: 00064A		Material	:		
Written By	:		Due Date,	6/28/2006	Qty:	1 Um: Each
Checked & Approved By	:					
Comment	: Project #: _____		Description:	_____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MFG ENGINEERING	MFG ENGINEERING

Comment: MFG ENGINEERING
 Manufacture Prototype as per Dwg's Supplied By Engineering
 Comments:
 1. - (M2624T35.080) Batch: M18481
 - .055 SF EACH ~~055~~
 2. - Waterjet: Cut as per Dwg D3548-1 & D3547-1.
 Qty of 2 required each. → SAD 06-08-22 2 each
 For D3548-1
 D3547-1
 3. ENGINEERING QC2
 4. APPROVAL QC8 Jun 06-08-22
 5. GA Form as per Dwg D3548-1 & D3547-1 06-08-28
 6. QCS
 7. FP Chemical Conversion
 8. Powder Coat Gloss White
 9. QC3



PTO

2.0	D28571	Hinge Bracket	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)			
Hinge Bracket			

L.O.
cont.

10. Material:
(M304S/186A)
304 SS .050 " Thk

Qty/4
Batch: M100997

11. Waterjet.
Cut as per Pay D3546. SAD 06:03:23 ④
- 12 QC2 U
13. QC8 JAD
14. GA Form As PER Pay D3546.
15. QES.

1-9158520

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00065A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
3.0	D28572	Hinge Bracket
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Hinge Bracket		
4.0	PG	PURCHASING
Comment: PURCHASING Attached certificate of conformity for raw material and subcomponents use for this w/o		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.		
6.0	ENGINEERING 1	ENGINEERING RESOURCE #1
Comment: ENGINEERING RESOURCE #1 Approval of project manager _____		
7.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21		

Job Completion

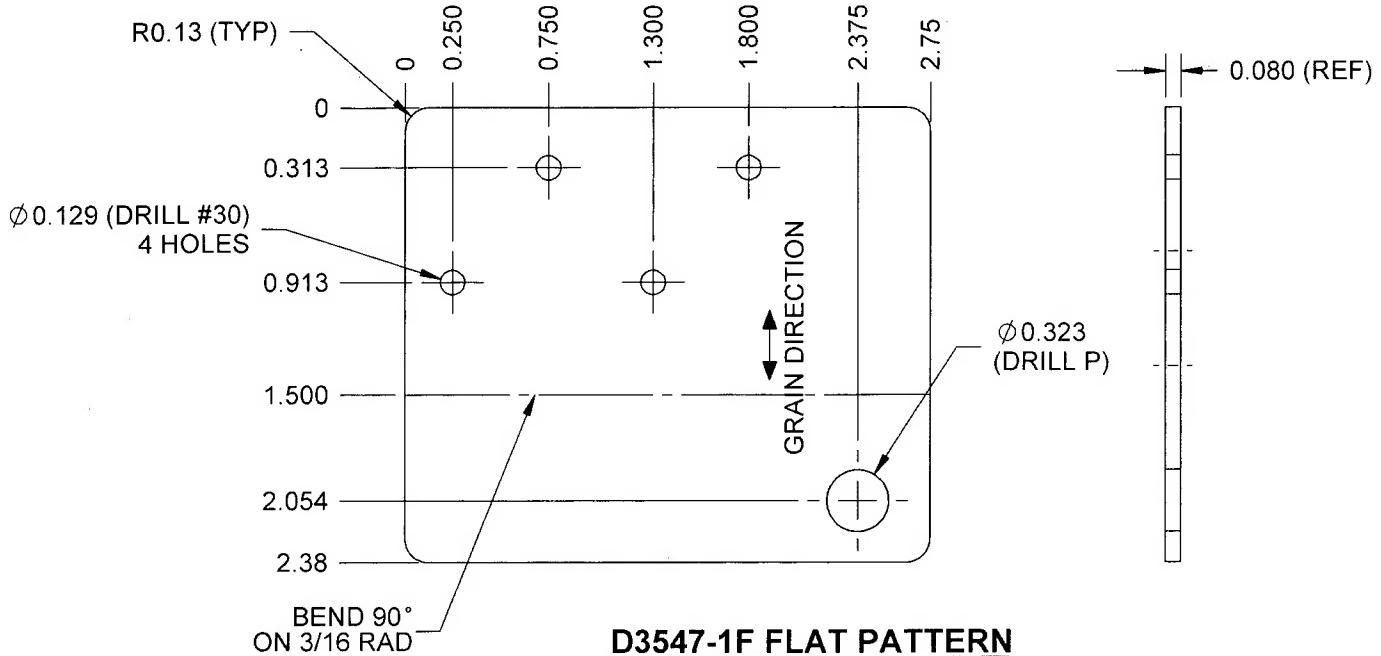


PRELIMINARY ISSUE

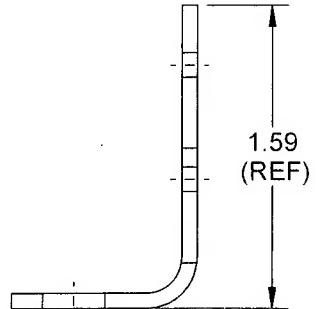
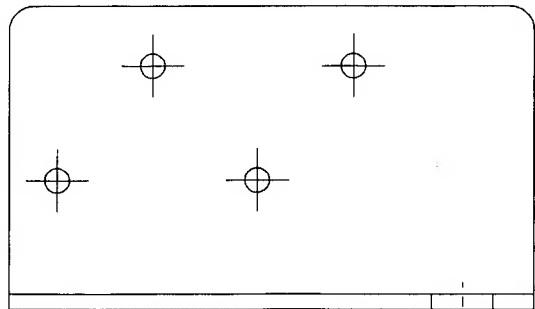
UNDER REVIEW

06.08.08 4C

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3547	REV. A SHEET 1 OF 1
DATE	06.08.08	TITLE BRACKET	SCALE 1:1
REV	DATE	DESCRIPTION	
A	06.08.08	NEW ISSUE	



D3547-1F FLAT PATTERN

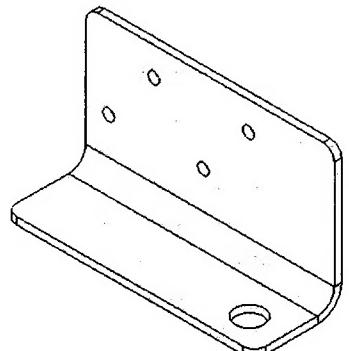


X/

D3547-1 BRACKET SHOWN
D3547-2 OPPOSITE

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM 0.080 THICK (REF DART SPEC M2024T3S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.5.3.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

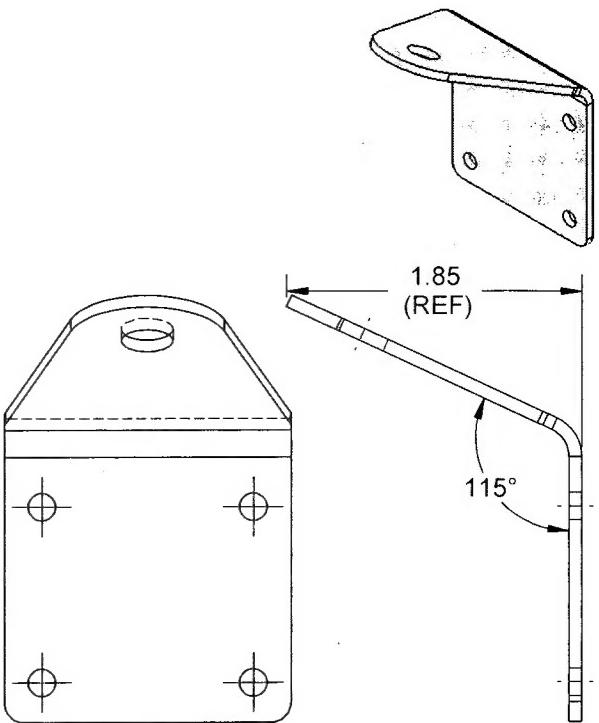
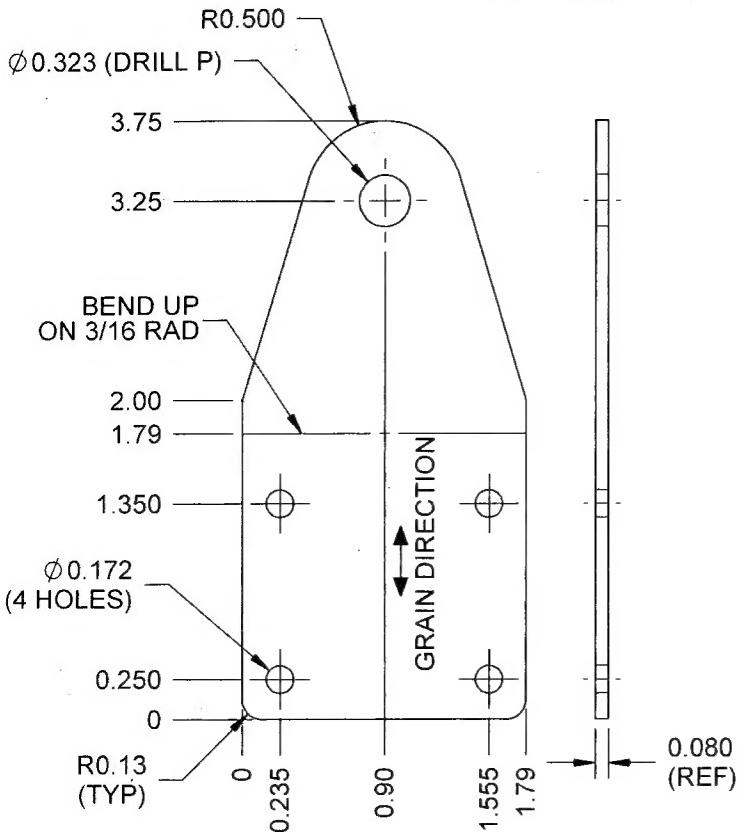


PRELIMINARY ISSUE

UNDER REVIEW

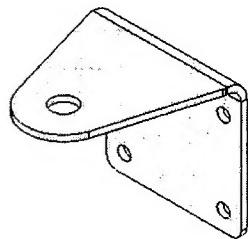
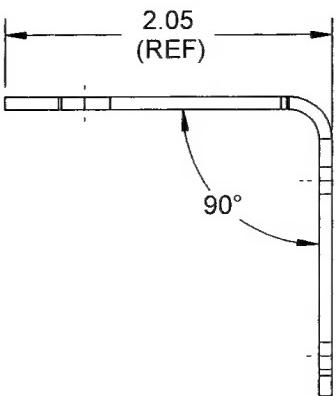
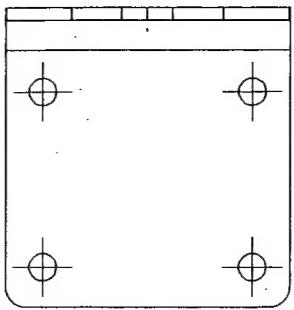
06.08.21 LE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3548	REV. A SHEET 1 OF 1
DATE	06.08.09	TITLE BRACKET	SCALE 1:1
REV	DATE	DESCRIPTION	
A	06.08.09	NEW ISSUE	



D3548-1 BRACKET

D3548-1F FLAT PATTERN



D3548-3 BRACKET
(MAKE FROM D3548-1F FLAT PATTERN)

IX
each

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM 0.080 THICK (REF DART SPEC M2024T3S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.5.3.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

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DART AEROSPACE LTD	Work Order:	D2548-1
Description:	Part Number:	Prototype
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	SAN
Date:	06.08.22

Audited by:	<i>[Signature]</i>
Date:	06-08-22

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD	Work Order:	D3547-1
Description:	Part Number:	Prototype
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	SAD	Audited by:	<i>Jed</i>	Prototype Approval:	
Date:	06-08-22	Date:	06-08-22	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	